PERSIGO WASTE WATER TREATMENT PLANT ANAEROBIC DIGESTERS REPAIRS

Owner: City of Grand Junction Grand Junction, Colorado 970.244.1421 kirstena@gjcity.org

ANAEROBIC DIGESTER REPAIR SCOPE

The repairs at the Anaerobic Digesters include, but are not limited to, installation of supplemental mechanical anchors at exterior panels to address noted bowing of isolated panels, concrete repairs, including removal of incipiently spalled concrete, as well as sound concrete, and associated surface preparation of the embed steel elements and concrete surfaces to receive the concrete repairs, and removal and replacement of sealant at all vertical panel joints.

SPECIAL CONSIDERATIONS

The Anaerobic Digesters will remain in-service during the repairs. If closure or temporary blockage of the doors at the east and west elevations is required to perform the concrete or sealant repairs, Contractor shall coordinate with and obtain Owner's approval at least 7 days in advance. The Anaerobic digester's contain flammable gases, use caution when working around these structures and take care to penetrate the walls. When working around the top of the digester, do not perform work that could create sparks. Coordinate safety restrictions with Owner.

DRAWING SUBMITTALS

None.

REQUIRED MOCKUP SUMMARY

. Installation of helical anchors at one panel where supplemental mechanical anchorage is designated. 2. Two adjacent corner spall repairs.

GENERAL NOTES

- A. Drawings and associated Specifications (referred to in general as the Construction Documents) apply only to P. Comply with and give notices required by laws, statutes, ordinances, code the specific project identified in Titleblock, and shall not be used for any other purpose without specific written consent of Engineer's sub-consultants, and Owner. Any unauthorized use of Engineer's work Q. The Work will be performed at an occupied and operational facility. Co product shall be at user's sole risk and user shall indemnify Engineer against any liability or legal exposure related to the unauthorized use.
- B. Drawings and Specifications are complementary, are to be taken as a whole, and should include sufficient information necessary for the execution and completion of the work in a manner consistent with the design intent. In the absence of explicit or reasonably inferable information on drawings or in specifications, promptly seek clarification from Engineer as a request for information.
- C. Contractor is solely responsible for initiating, maintaining, and supervising all safety precautions and programs in connection with the performance of the Work. Engineer has no such responsibilities beyond its own R. Coordinate locations of on-site storage of materials and equipment with
- D. In an emergency affecting safety of persons or property, act to prevent or stop further damage, injury, or loss. E. If a hazardous material or substance not addressed in the Construction Documents is encountered, immediately stop work in affected area and notify Owner and Engineer of the condition
- . Temporarily relocate and restore existing equipment and appurtenances (whether or not shown on the drawings) that obstruct access to portions of the Work. Notify and coordinate with Owner prior to doing so.
- G. Develop, implement, erect, and maintain safeguards to prevent damage, injury, or loss resulting from the work to (a) workers, occupants, passers-by, and other persons; (b) in-progress work, materials, and equipment under care, custody, and control of the contractor (whether on or off site); and (c) other property at the site or adjacent thereto not designated as part of the work for removal, relocation, or replacement. In the event of damage, injury, or loss, promptly notify Engineer and Owner and present proposed remedy. All damage to these elements must be repaired to the satisfaction of the Owner.
- I. Promptly correct work rejected by Engineer or failing to conform to requirements of the Construction Documents. Associated costs (including additional testing or inspections, cost of uncovering and correction, and compensation for Engineer's services and expenses made necessary thereby) shall be the Contractor's responsibility.
- Dimensions, quantities, and geometries provided for existing construction are based on original drawings and limited field documentation by Engineer. Field verify applicable information prior to submitting a bid, ordering materials, or otherwise committing resources to the Work. Provided dimensions take precedence over scaled dimensions. Dimensions of the new construction shall be adjusted as necessary to fit the existing conditions. The Engineer shall be notified in writing of any significant deviations from the dimensions or conditions shown on these drawings.
- J. Drawings illustrate the completed work with elements in their final intended positions. Provide shoring, bracing, support, and sequence work as required to maintain the structural integrity of new or existing construction during the work. Provide shoring per 1/3.3. Only two non-adjacent (i.e. one bottom and one top) corner repairs per panel are allowed at the same time.
- K. Contractor is solely responsible for, and shall have sole control over, construction means, methods, techniques, sequences, and procedures, and for coordinating all portions of the work. Engineer has no such responsibilities. Specific instruction that may be given in Construction Documents concerning construction means, methods, techniques, sequences, or procedures shall not relieve contractor of its responsibility for control and coordination.
- Provide labor, materials, equipment, supervision, and coordination directly and incidentally necessary to perform the work in accordance with Construction Documents.
- M. Promptly report to Engineer as a request for information known or suspected errors, inconsistencies, or omissions within or between Construction Documents, as well as known or suspected variance of the Construction Documents from existing conditions. Await direction from Engineer prior to proceeding with Work. For bidding purposes only, and unless otherwise directed by Engineer, the more stringent requirement or better quality shall take precedence as determined by Engineer
- N. Activities or duties of Engineer, or tests, inspections, or approvals required or performed by third parties shall not relieve Contractor of its obligation to perform the Work in accordance with Construction Documents.
- O. Secure and pay for all permits, fees, licenses, and inspections by government agencies necessary for proper and compliant execution and completion of the work. Contractor shall be properly licensed to perform the specified Work.

Callout	Plan Hatch/Symbol	Name	Unit
3-1		Corner Spall Repair	SF
3-2		Coping Repair	SF
3-3	*	Installation of New Mechanical Anchors	Panels
3-4			
3-5	None	New Sealant Joint	LF

- orders of authorities having jurisdiction applicable to the Work.
- procedures with Owner to (a) maintain unobstructed existing means of e facility's existing security procedures and requirements; and (c) provide no to and gain approval from Owner prior to construction activities that will dis exceptional noise and/or vibrations, uncontrolled dust, obtrusive odors, or coordinated and approved in advance that disrupts the normal use of the coordination and approval is achieved. Contractor shall be responsi consequence of stoppage.
- ncumber facility or site. Do not allow construction materials, equipment the structural capacity of existing construction to remain, partially comple inspections and/or perform analyses and tests necessary to verify that capacity to support proposed construction loads.

BUILDING CODES AND LOADS

- A. Original Building Code Under Which the Structures were Constructed: N 1. Original Construction Documents prepared by Henningson, Durham June 1984, are available for review from Owner's Representative.
- B. Current Building Code and Basis for Repair Work: The 2018 Internation adopted by the Mesa County Building Inspection Department, shall se for the Work.

INSPECTIONS AND OBSERVATIONS

- A. Observations are performed by the Engineer, or licensed design profess B. Special Inspections shall be performed by a qualified Testing Agend inspections may be performed by the local building authority
- C. All construction shall be subject to review (observation) by the Engine Coordinate expected review items with the Engineer prior to the start notification to the Engineer to allow for such review as the Work procee otherwise.
- D. Contractor to pay for and provide access for all inspections and obs retaining such services.

MATERIAL PROPERTIES

- A. Original Construction 1. Concrete Compressive Strength (fc) 5000 psi at 28 days using normal weight aggregate.
- 2. No. 4 and larger reinforcing steel ASTM A615-76a Grade 40, No 3 stirrups and ties may be Grade 40.
- 3. All original structural steel: A36.
- B. Repair Construction 1. Minimum concrete compressive Strength (fc) 5000 psi at 28 days using normal weight aggregate.
- 2. All reinforcing steel shall be A615 Grade 60 unless specifically noted otherwise. SHORING

- A. Reference Section 03 01 01 for additional requirements. B. Shoring shall be designed by a Professional Engineer licensed in Colorado.
- C. Design Loads (Each Location, Ultimate)
- 1. Dead Load: Self Weight
- 2. Construction Live Load: 20 psf minimum. 3. Wind Load: (ASCE 7-16)
- a. V = 115 mph
- b. Exposure = C

DESCRIPTION			BRS/CRS		04/07/21	SCALES:		
REVISION A				DAIL			AS NOTED	
REVISION 2	DE	ESIGNED BY	AGL/TMM	DATE	04/07/21	0	1/2" 1"	2"
REVISION A	Cł	HECKED BY.	SWF/CFL	DATE	04/07/21			
REVISION A	—— AF	PPROVED BY	<u></u>	DATE	04/07/21	TF	HIS SHEET PLOTS FULL SIZE AT 22x34 (INCHES)	

Owners Representative: Kirsten Armbruster, PE Engineer-of-Record: Wiss, Janney, Elstner Associates, Inc. (WJE) 3609 South Wadsworth Boulevard, Suite 400 Lakewood, Colorado 80232

Engineer-of-Record: Mr. Terry McGovern, PE Representative 303.914.4300 tmcgovern@wje.com

	Keyed Note	Schedule						
Fotal Estimated Quantity		Description				Reference Specificat Section(ce tion s)	Reference Detail(s)
46	Remove and replace d adjacent to keyed note Prior to proceeding wit Owner of revised repai than specified.	eteriorated and/or delaminated concrete on concrete panel corners. Number indicates the estimated area of replacement. Assume 4 inch repair depth. h concrete repairs, sound surface of concrete and notify Engineer and r quantity prior to proceeding with removal if it exceeds 10 percent more			lumber epth. pre	03 01 34 03 21 00		1/3.4
4	Remove and replace d Number adjacent to ke depth. Prior to proceed and Owner of revised in than specified.	leteriorated and/or delaminated concrete on concrete coping top surface. yed note indicates the estimated area of replacement. Assume 6 inch repair ding with concrete repairs, sound surface of concrete and notify Engineer repair quantity prior to proceeding with removal if it exceeds 10 percent more				03 01 34 03 21 00		2/3.4
39	Install new stainless st 3.2. New mechanical a inches. Repairs include	eel supplemental mechanical anchors at panels/l inchors shall engage the backup structural concre e installation of appropriate filler material following	ocations no ete wall a m g installatio	ited on sh ninimum o n of ancho	eet f 2 or.	03 21 0	0	3/3.4
		NOT USED						
780	Remove existing seala keyed note indicates th	nt and backing materials and install new joint sea ne estimated lineal feet of repair.	alant. Numb	er adjace	nt to	07 92 00	0	4/3.4
	ulational and lowful	Speci	al Inspe	ection	Schedule)		
ordinata constru		Verification and Inspection	Freque	ncy	Inspector		Reference	Standard(s)
gress from facili	ty; (b) comply with	Concrete Construction, Including Concrete Repairs (IBC Table 1705.3)						
it less than 48 hours advance notice srupt normal use of facility (including		Inspection of Reinforcing Steel Preparation and Placement	Prior to Place	Prior to Each Placement Special Inspect		pector	ACI 318: CH 20, 25 25.3, 26.6.1-26.6	
facility may be stopped until proper ible for any costs incurred as a		Verifying use of Approved Repair Material	With Materia	Fresh Testing	n Special Inspector		ACI 318	CH 19, 26.4.3, 26.4.4
Owner so as to or procedures to c	o not unreasonably overload or exceed	Fresh Cementitious Material Testing	Once Placem	Once Each Placement Shift		pector	ASTM C1 AND ACI	72, ASTM C31, 318: 26.5, 26.12
ted work, or com existing elemen	pleted work. Make hts have adequate	Inspection for Installation and Maintenance of Specified Curing Temperature and Techniques	At each other r	visit for easons	it for ons Special Inspector		ACI 318: 26.5.3-26.5.5	
at One alfierd		Compression Strength Testing	Once Placem	Each ent Shift	Special Ins	pector	ACI	318: 26.12
or Specified and Richardson	(HDR), Inc. dated	Mixing, Conveying, Depositing and Curing Concrete or Repair Materials	Once Placem	Once Each Placement Shift Special Inspector			ACI 318: 26.5.2, 26.5.3	
nal Existing Building Code (IEBC), as rve as the Governing Building Code		 Notes: Reference ACI 318 2014 Edition for Special Inspection Requirements. Concrete inspections shall apply to all pre-packaged repair materials, site batched cementious repair materials and ready-mix concrete delivered to the site. All special inspections shall be performed by a qualified Testing Agency or Special Inspector Retained by a discrete delivered to the site. 					ous repair or Retained by	
ional. Icy or Special Ir	nspector. Additional	4. All reports shall be provided DIRECTL	_Y to the C	wner, Co	ontractor, and	Engineer	r, for inform	ation only.
er before it is co	oncealed from view.	Quality	Control	Testin	ig Summa	ary		
of construction. eds, 48 hours mir	Provide reasonable nimum unless noted	Item or Test	Keyed Note(s)	Fre	quency	Refe Spec Sec	erence ification tion(s)	Reference Standard(s)
servations, rega	rdless of the entity							

 $\langle 3-5 \rangle$

Contractor as noted in the Specification Sections

This testing shall be performed by the Testing Agency or Engineer, with assistance from the

Every 250 LF

07 92 00

ASTM C1521

ABBR	EVIATIONS:	
CLR	CLEAR	
(E)	EXISTING	
ÉÁ	EACH	
FV	FIELD VERIFY	
LF	LINEAL FEET	
MAX	MAXIMUM	
MIN	MINIMUM	
(N)	NEW	
PNL	PANEL	
RE	REFERENCE	
SIM	SIMILAR	
SF	SQUARE FEET	
TYP	TYPICAL	
w/	WITH	



∧Opera	-
Anaero	
Sludg	\nearrow

Sealant Adhesion Testing



Wiss, Janney, Elstner Associates, Inc. Engineers, Architects, Materials Scientists 3609 S. Wadsworth Boulevard, Suite 400 _akewood, Colorado 80235



- ANAEROBIC DIGESTERS COVER SHEET 3.0 3.1 ANAEROBIC DIGESTERS PLAN ANAEROBIC DIGESTERS PANEL ELEVATIONS 3.2
- ANAEROBIC DIGESTERS WALL SECTION 3.3
- ANAEROBIC DIGESTERS REPAIR DETAILS

EXISTING FULL HEIGHT WALL

ANAEROBIC DIGESTERS COVER SHEET





	Keyed Note Summary								
Callout	Plan Hatch/Symbol	Name	Total Estimated Quant (This Sheet)						
3-1		Corner Spall Repair	46 sf						
3-2		Coping Repair	4 sf						
3-3	*	Installation of New Mechanical Anchors	39 PANELS						
3-4		NOTE USED	1						
3-5	NONE	New Sealant Joint	780 lf (41 Joints Total)						
NOTE: SEE	KEYED NOTE SC	HEDULE ON 3.0.							







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PROJECT NO. F0010-F001051
WJE PROJECT NO. 2019.3776.2

TYPICAL CONCRETE REPAIR NOTES:	

THESE NOTES SHALL APPLY TO ALL CONCRETE REPAIR WORK UNLESS NOTED OTHERWISE ON SPECIFIC DETAILS. THESE NOTES SERVE TO SUPPLEMENT THE SPECIFICATION SECTIONS 03 01 34 AND 03 21 00. REFERENCE THE SPECIFICATIONS FOR ADDITIONAL INFORMATION.

- SOUND AND MARK ALL REPAIR AREAS ON CONCRETE SURFACE. NOTIFY ENGINEER AND OWNER OF ANY ADDITIONAL DISTRESSED
- LOCATIONS. AWAIT APPROVAL PRIOR TO PROCEEDING WITH CONCRETE REMOVAL AT ADDITIONAL LOCATIONS. PROVIDE SHORING PER 1/3.3. ONLY TWO NON-ADJACENT)I.E. ONE BOTTOM AND ONE TOP) CORNER REPAIRS PER PANEL ARE ALLOWED AT THE SAME TIME.
- REMOVE ALL LOOSE CONCRETE FROM THE DETERIORATED AREA.
- CONCRETE REMOVAL AREAS:
- 4.A. MAKE A SAWCUT AROUND THE ENTIRE PERIMETER OF THE REPAIR AREA. SHAPE SHALL BE RECTANGULAR IN PLAN AND ELEVATION, AND SHALL AVOID RE-ENTRANT CORNERS.
- 4.B. EXTEND REMOVAL AND REPLACEMENT AT LEAST 1 INCHES BEYOND EDGE OF UNSOUND CONCRETE. 4.C. THE CUT SHALL BE MADE TO A DEPTH OF 3/4 INCHES, IF POSSIBLE. IF THERE ARE AREAS AROUND THE PERIMETER OF THE DETERIORATED AREAS WHERE STEEL REINFORCING IS CLOSER TO THE SURFACE THAN NOTED SAWCUT DEPTH, THEN NO
- SAW CUT SHALL BE MADE IN THOSE AREAS. INSTEAD OF A SAWCUT, THE PERIMETER OF THE AREA SHALL BE CAREFULLY CHIPPED AWAY WITH A LIGHT DUTY CHIPPING HAMMER TO ACHIEVE AS CLOSE TO A SMOOTH UNIFORM EDGE AS POSSIBLE (I.E. SIMULATE A SAWCUT PERIMETER). CONCRETE REMOVAL PROCEDURE:
- 5.A. REMOVE UNSOUND CONCRETE AND, AS NECESSARY, SOUND CONCRETE USING EITHER 15-LB CHIPPING HAMMER (DETAIL WORK ADJACENT TO AND BENEATH REINFORCING STEEL AND EMBEDS) OR 30-LB CHIPPING HAMMER (REMOVAL OF CONCRETE AT REPAIR AREAS)
- 5.B. MINIMUM REMOVAL DEPTH AS SHOWN ON DRAWINGS. AVOID ABRUPT CHANGES IN DEPTH OF REMOVAL.
- 5.C. CLEARANCE AROUND REINFORCING BARS OF AT LEAST 3/4 INCHES.
- 5.D. TAKE CARE NOT TO EXCESSIVELY VIBRATE THE EXPOSED REINFORCING WITH THE CHIPPING HAMMER, IN ORDER TO AVOID FRACTURING ANY OF THE CONCRETE THAT IS BONDED TO THE REINFORCEMENT OUTSIDE THE PERIMETER OF THE REPAIR.
- 5.E. PROVIDE CONCRETE SURFACE PROFILE AS SPECIFIED OR INDICATED ON THE DRAWINGS. SURFACE PROFILES SHALL BE AS DEFINED ICRI 310.2R, AND JUDGED BASED ON COMPARISON TO PROFILE CHIPS SUPPLIED BY ICRI. UNLESS NOTED OTHERWISE
- CSP 7, MIN SHALL BE PROVIDED. 5.F. LIMIT CHIPPING HAMMER SIZE AND IMPACT ANGLE TO MINIMIZE DAMAGE TO SOUND CONCRETE. IMPACT ANGLE SHALL BE NO MORE THAN 60° TO SURFACE.
- REMOVE MICROFRACTURED OR BRUISED CONCRETE BY ABRASIVE BLASTING THE EXPOSED CONCRETE SURFACES WITHIN THE AREA OF THE REMOVAL. BE SURE TO ABRASIVE BLAST THE VERTICAL SAWCUT EDGES AROUND THE PERIMETER.
- PER SSPC SP6, COMMERCIAL BLAST CLEAN THE EXPOSED REINFORCING STEEL BY ABRASIVE BLASTING TO REMOVE ALL RUST SCALE FROM ALL STEEL REINFORCING BARS AND EMBEDDED ITEMS. EXERCISE CARE TO PREPARE UNDERSIDES OF REINFORCING
- 7.A. NOTIFY ENGINEER OF REINFORCING BARS THAT HAVE LESS THAN 1/2 INCH OF CONCRETE COVER CAREFULLY INSPECT THE EXPOSED STEEL REINFORCING BARS FOR LOSS OF SECTION DUE TO CORROSION. THE INSPECTION SHOULD TAKE PLACE AFTER ABRASIVE BLASTING OF THE STEEL REINFORCING. ANY STEEL REINFORCING WITH MORE THAN 10 PERCENT LOSS OF SECTION SHALL BE BROUGHT TO THE ATTENTION OF THE ENGINEER FOR POSSIBLE FURTHER REMEDIAL ACTION.
- INSTALL SUPPLEMENTAL MECHANICAL ANCHORS AND/OR REINFORCING BAR AT ANY REPAIR AREA (OR PORTION OF THE REPAIR AREA) IN WHICH THE EXISTING OR NEW REINFORCING IS NOT COMPLETELY ENCAPSULATED WITHIN THE NEW REPAIR MATERIAL, AS FOLLOWS.
- 9.A. INSTALL HELICAL ANCHORS PER MANUFACTURER'S INSTRUCTIONS
- 9.B. ANCHORS SHALL BE INSTALLED AT THE FOLLOWING MINIMUM FREQUENCIES, WHICHEVER IS GREATER: 9.B.1. TWO (2) ANCHORS PER ONE (1) SQUARE FOOT OF REPAIR AREAS, UNIFORMLY SPACED.
 - 9.B.2. TWO (2) ANCHORS PER REPAIR AREA, UNIFORMLY SPACED
- 9.C. ANCHORS SHALL BE INSTALLED TO MANUFACTURER SPECIFIED MINIMUM EMBEDMENT, OR 1 1/2-INCHES, WHICHEVER IS GREATER.
- 9.D. AFTER BEING INSTALLED, THE ANCHORS SHALL BE : 9.D.1. BENT INTO AN "L" SHAPE SUCH THAT 1/2 INCH CLEAR IS PROVIDED BETWEEN THE ANCHOR AND THE EXISTING CONCRETE MATERIAL.
 - 9.D.2. THE TAIL OF THE "L" SHALL BE A MINIMUM OF 1-INCH LONG.
- 9.D.3. CLEAR COVER FROM THE OUTER EDGE OF THE ANCHOR TO THE FACE OF THE REPAIR SHALL BE 1-INCH MINIMUM.
- 10. CLEAN THE ENTIRE AREA OF THE REPAIR WITH HIGH PRESSURE, OIL FREE, COMPRESSED AIR. 11. COAT ALL EXPOSED STEEL REINFORCING WITH TWO COATS OF CORROSION - INHIBITING COATING OR EPOXY. TAKE CARE NOT TO
- GET ANY OF THE COATING ON THE SURROUNDING CONCRETE SURFACES. 12. AS SOON AS THE COATING HAS CURED (AS RECOMMENDED BY MANUFACTURER), FORM AND PLACE THE CONCRETE REPAIR MATERIAL TO RESTORE THE PROFILE OF THE EXISTING SECTION. ENSURE THAT REPAIR AREAS ARE CLEAN AND PROPERLY
- CONDITIONED PRIOR TO STARTING PLACEMENT. IF SPECIFIED BY THE ENGINEER, BUILD-OUT THE FORM WORK TO ACHIEVE AT LEAST 1 INCH OF COVER OVER THE EXPOSED REINFORCING STEEL. 13. PLACE MATERIAL TO ACHIEVE PROPER CONSOLIDATION.
- 14. WET CURE FOR 7 DAYS OR UNTIL MATERIAL HAS ACHIEVED 75 PERCENT OF IT'S REQUIRED 28-DAY COMPRESSIVE STRENGTH; OR LONGER IF SPECIFIED BY MANUFACTURER FOR PROPRIETY MATERIALS.
- 15. PROTECT REPLACEMENT MATERIAL FROM WEATHER AND MAINTAIN ABOVE 55° F FOR A MINIMUM OF 7 DAYS. 16. REMOVE THE FORMS AFTER CONCRETE HAS REACHED 75 PERCENT OF REQUIRED STRENGTH. CAREFULLY INSPECT THE REPAIR FOR IMPROPER CONSOLIDATION, CRACKING AROUND THE PERIMETER, OR DEBONDING OF NEW CONCRETE. IF THESE CONDITIONS EXIST, NOTIFY THE ENGINEER FOR POSSIBLE REMEDIAL ACTION OR REPLACEMENT OF THE REPAIR.
- 17. SOUND REPAIR AREAS TO CONFIRM INTEGRITY. DELAMINATED AND/OR DISTRESSED AREAS MUST BE REMOVED AND REPAIRED. 18. REMOVE SHORING WHEN CONCRETE HAS REACHED MINIMUM REQUIRED STRENGTH.

DETAIL NOTES: PREPARE EXISTING CONCRETE AND STEEL SURFACES PER CONCRETE REPAIR NOTES ON THIS SHEET.

2. ENSURE MECHANICAL ANCHORAGE OF THE NEW MATERIAL AT ≥ 75 PERCENT OF REPAIR AREA. IF THIS IS NOT POSSIBLE, SUPPLEMENTAL MECHANICAL ANCHORAGE TO BE INSTALLED PER CONCRETE REPAIR NOTES ON THIS SHEET.

EXPOSED STEEL SURFACES. NOTIFY ENGINEER IF

REPAIR AREA. RESTORE SECTION USING CONCRETE

DETAIL NOTES:



DESC	RIPTION	_DATE_		/CRS DATE	04/07/21	SCALES:	
REVISION A	_					AS I	NOTED
REVISION A			DESIGNED BY <u>AGL/</u>	<u>IMM</u> DATE	04/0//21	0 1/2"	1" 2
			CUECKED DY SWE		04/07/21		
	= _		CHECKED BI	DATE DATE	<u> </u>	THIS SHEET	PLOTS FULL SIZE
REVISION 242			APPROVED BY TMM	DATE	04/07/21	AT 22x3	34 (INCHES)



Corner Repair (Top) 3-1





PREPARE EXISTING CONCRETE AND STEEL SURFACES PER CONCRETE REPAIR NOTES ON THIS SHEET. 2. ENSURE MECHANICAL ANCHORAGE OF THE NEW MATERIAL AT ≥ 75 PERCENT OF REPAIR AREA. IF THIS IS NOT POSSIBLE, SUPPLEMENTAL MECHANICAL ANCHORAGE TO BE INSTALLED PER CONCRETE REPAIR NOTES ON THIS SHEET.



½" RECESS OF ANCHOR AT FACE OF PANEL

DIAMETER OF PILOT HOLE TO BE PER MANUFACTURER'S WRITTEN RECOMMENDATIONS

3. CONTRACTOR TO ENSURE THAT PILOT HOLE, AND INSTALLATION OF NEW ANCHOR, DOES NOT PENETRATE FULL THICKNESS OF 18-INCH STRUCTURAL SUBSTRATE WALL. 4. INSTALL ANCHORS WITH 6" MINIMUM CLEARANCE FROM PANEL PERIMETERS AND EMBED PLATES. INSTALL 5 ANCHORS PER ROW, SPACED EQUIDISTANT (~ 24" OC HORIZONTALLY). 6. DO NOT INSTALL ANCHORS WITHIN EXISTING FORMBOARD JOINTS.

Supplemental Mechanical Anchor Installation 33



ANAEROBIC DIGESTERS REPAIR DETAILS