



Purchasing Division

ADDENDUM NO. 1

DATE: October 4, 2022
FROM: City of Grand Junction Purchasing Division
TO: All Offerors
RE: Fiber Sort Conveyor IFB-5126-22-KH

Offerors responding to the above referenced solicitation are hereby instructed that the requirements have been clarified, modified, superseded and supplemented as to this date as hereinafter described.

Please make note of the following clarifications:

1. **Q:** Belt Entry Height & Discharge Height? (Measured From Ground to Top of Conveyor Belt)
A: 40"
2. **Q:** What is the Sideguard Height?
A: 14"
3. **Q:** What is the Speed Range (0 to ?) ?
A: Variable speed range from 0 to 40 pounds per minute.
4. **Q:** E-Stop Cable on Both Sides or One Side of the Conveyor Only?
A: One side only.
5. **Q:** Length of Cable—Full Conveyor Length or not?
A: At least 18' of conveyor.
6. **Q:** Will a 48"W x 48"L Flared Infeed Hopper be Sufficient?
A: No.
7. **Q:** What is the Desired Infeed Height of this Hopper?
A: 8 3/16" H - 6 ft. in length.
8. **Q:** What is the Material(s)?
A: Carboard and paper products.
9. **Q:** Does the Material have any sharp/jagged edges that might damage a standard conveyor belt?
A: Possible contaminates i.e. glass jars/bottles, tin cans.
10. **Q:** What is the Material Piece Size?
A: Sizes will vary depending on recycling material.
11. **Q:** What is the Material's Bulk Density?
A: Will vary.
12. **Q:** What is the Material Flow Rate? (in lbs./hr.)
A: Flow rate will vary depending on how many people are on the sort line.

13. **Q:** How is the Material going to be Fed into the Infeed Hopper and onto the new Sorting Conveyor?
A: Skid steer bucket.
14. **Q:** How much (in lbs.) will be dumped into the Infeed Hopper each time?
A: To be determined.
15. **Q:** What Materials will be Removed (By Hand?) from the Sorting Conveyor?
A: Cardboard removed by hand.
16. **Q:** Where will the remaining Material Discharge to at the end of the Sorting Conveyor?
A: Paper products will be discharged into a super sack at the end of the conveyor.
17. **Q:** Install Location—Indoor or Outdoor?
A: Indoor, moveable with heavy duty castors.
18. **Q:** Input Voltage Requirements—230v, 460v?
A: 3 phase power - 1.5 hp - 208v.
19. **Q:** Foot pedal control—For Start/Stop functions only? Will a 10 ft. cable be sufficient?
A: Yes for both.

The original solicitation for the project noted above is amended as noted.

All other conditions of subject remain the same.

Respectfully,



Kassy Hackett, Buyer
City of Grand Junction, Colorado