



Purchasing Division

ADDENDUM NO. 2

DATE: October 6, 2022
FROM: City of Grand Junction Purchasing Division
TO: All Offerors
RE: Fiber Sort Conveyor IFB-5126-22-KH

Offerors responding to the above referenced solicitation are hereby instructed that the requirements have been clarified, modified, superseded and supplemented as to this date as hereinafter described.

Please make note of the following clarifications:

1. **Q:** Entry and Discharge Height is 40" ---A horizontal conveyor? For Sorting Conveyors, horizontal is most common, but it is mentioned below that the desired infeed height of the Infeed Hopper is 8 3/16" H, and that does not add up. We can make the Infeed Hopper 6 ft in length as desired and it will need to be at least 48"- 60" wide (Min. 12" wider than the 36" wide conveyor belt), and this size of Hopper will have ~18"-24"high flared sidewalls (TBD by our design engineer). The Infeed Hopper Entry Height will then be approximately 64" from the floor (40"H conveyor + 24"H hopper sides) to the lip of the Hopper. The Skid steer should easily reach that height. Could you please confirm whether this would work / fulfill requirement?
A: Corrected measurements - Hopper length is 6' x 41 1/4" width on a 36" belt. The proposed measurements would also work.
2. **Q:** Vendor wanted to know whether they should provide a catwalk/walkway for the people on the sort line or will you provide your own? If you want vendor to provide the catwalk, on which side (from entry end view) and how long?
A: The conveyor is mobile and on castors - the catwalk is not required as the sort line crew will be utilizing the concrete tip floor as the work surface.
3. **Q:** Variable speed range provided was 0 to 40 pounds per minute. Vendor wants to know whether did you mean feet per minute?
A: Yes, feet per minute is correct.
4. **Q:** On which side of the conveyor is E-Stop cable required? From the entry end view, right or left side?
A: E-Stop cable will be on the right side.
5. **Q:** Is it common that the glass jars or bottles will be broken, or the tin cans will be "ripped" with jagged edges? If so, vendor said they will quote a heavy-duty belt.
A: Possible broken glass, but not likely, as this is mainly a "fiber only" sort conveyor.
6. **Q:** Could you please provide an approximate range of the material piece sizes?
A: Most material is generated from residential household consumption, such as daily newspapers, cardboard boxes, etc.
7. **Q:** Could you please provide an approximate range of the Flow Rate in lbs./hour?
A: Unknown currently. Usage will be minimal and a few hours only a day.

8. **Q:** Could you please provide an approximate range (in lbs.) that will be dumped by the Skid steer each time.

A: Approx. 300 lbs. of fiber (paper & cardboard).

The original solicitation for the project noted above is amended as noted.

All other conditions of subject remain the same.

Respectfully,

A handwritten signature in black ink, appearing to read "K. Hackett". The signature is written in a cursive style with a large initial "K".

Kassy Hackett, Buyer
City of Grand Junction, Colorado