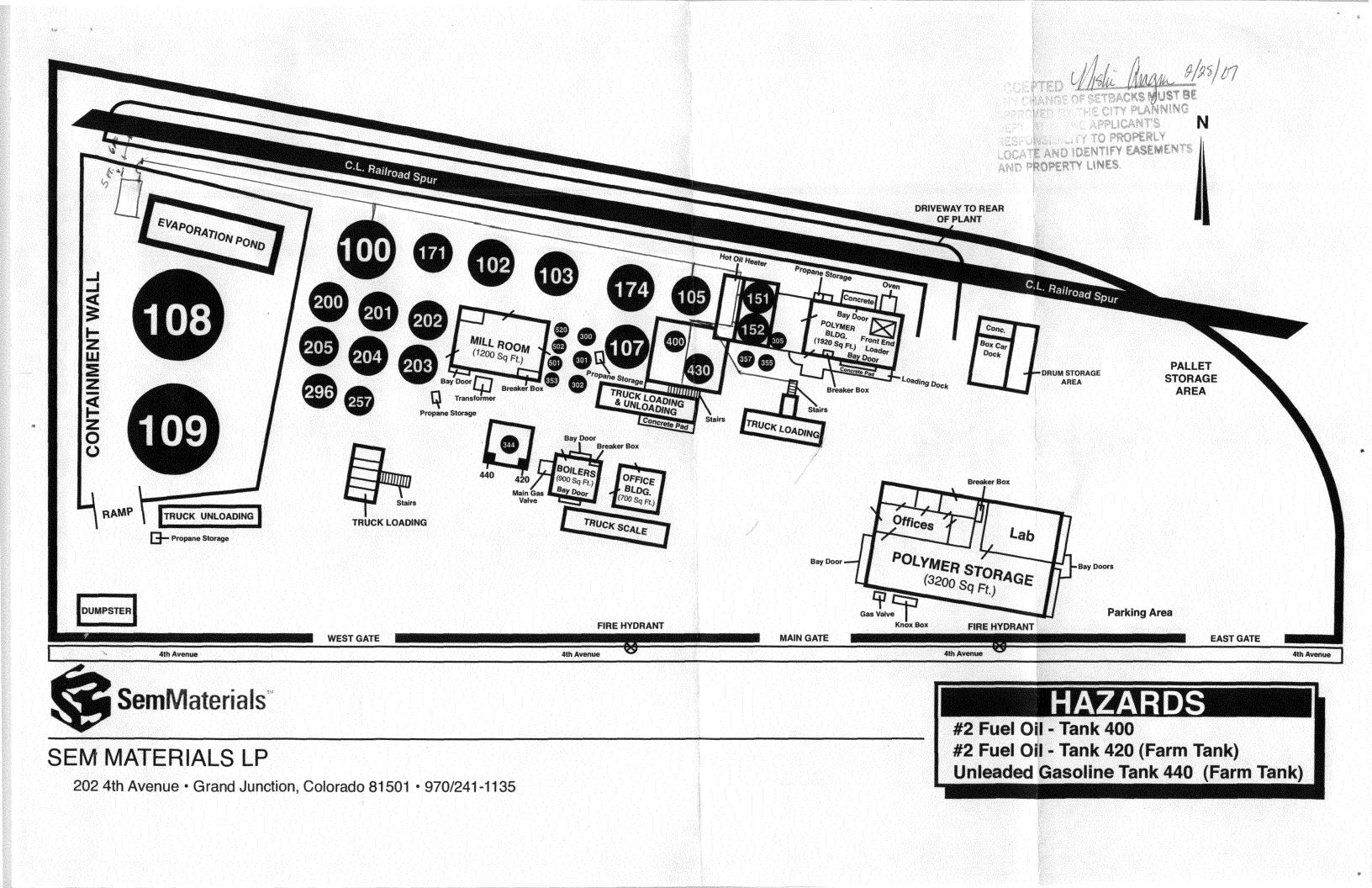
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Planning \$	Drainage \$	<u> </u>		BLDG PERM	AIT NO.	
тср \$ 🕂	School Impact \$	$\Theta$		FILE #		
PLANNING CLEARANCE						
(site plan review, multi-family development, non-residential development)						
<u>Grand Junction Community Development Department</u>						
J51-193 THIS SECTION TO BE COMPLETED BY APPLICANT						
BOILDING ADDRESS JUD Fourth Ave		tve T	TAX SCHEDULE NO			
SUBDIVISION		S	SQ. FT. OF EXISTING BLDG(S)			
FILING BLK LOT		S	SQ. FT. OF PROPOSED BLDG(S)/ADDITONS // 2			
OWNER KC ASPHALT LLC ADDRESS 202-44 ANE		N	MULTI-FAMILY: NO. OF DWELLING UNITS: BEFOREAFTER CONSTRUCTION			
CITY/STATE/ZIP GRAND JUNC DUN, CO 81501			NO. OF BLDGS ON PARCEL: BEFORE AFTER CONSTRUCTION			
APPLICANT TRACY BR	yan	U	SE OF ALL EXISTIN	G BLDG(S) <u>. (</u>	where house / tanks	
ADDRESS 202- 417 AVE			DESCRIPTION OF WORK & INTENDED USE:			
CITY/STATE/ZIP GRAND	SUNC NON, C	0 81507	INSTALL OF	DOC AGA	REVITENT SYSTEM	
TELEPHONE 970 24						
Submittal requirements are outlined in the SSID (Submittal Standards for Improvements and Development) document.						
			•		Development) document.	
			Andards for Improve		Development) accument.	
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VALID FOR SIX MONTHS FROM DATE OF ISSUANCE (Section 2.2.C.1 Grand Junction Zoning and Development Code)

(Yellow: Customer)



RECEIVED FEB 2 6 2007 COMMUNITY DEVELOPMENT

## **ODORFILTER SYSTEM OPERATION**

Once installed, the MV LLC OdorFilter system operation is very simple. A system of sprinklers, to maintain moisture in the Iron Sponge Bed and to recycle biological agents/nutrients/chemicals, are attached to the sides of the concrete vessels and/or to the roof. Per direction from SemMaterial engineer, the recycle sump that was used at previous SemMaterials facilities has been replaced with an ABOVE GROUND chemically resistant, hazardous-waste rated, polyethylene drum. The main vessel drain line shall be equipped with a small electric pump to pump the drain water from the vessel over to the sump. The polyethylene sump is equipped with water recycling pumping, float switches, and plumbing to recycle the nutrients, biological agents, and flushed-out iron oxide back into the main reaction vessel.

The system operates by turning on the fan, adjusting the inlet water flow (typically 1-2 gpm) to the cyclone, and adjusting the timer and/or float switches to achieve water recycling from the sump back into the reaction vessels containing the iron oxide and the biological agents. (The recycle drum is equipped with a float switch to automatically pump the drain water/fluids back into the vessel.) Oil/water mixtures removed by the cyclone are drained to an oil/water separator (supplied by purchaser) with the excess water contained in the oil/water separator recycled back into the recycle drum via a small injection pump (supplied by purchaser).

## **ODORFILTER SYSTEM DESCRIPTION**

Iron Sponge media has been used for many years in the oil and gas industry for the sweetening of sour gas from gas well operations. MV LLC has utilized similar technology for many years for the scrubbing of digester gases. During the course of this work, our development efforts have shown that the media can be successfully applied as an OdorFilter (patent pending), capable of: 1) high

H<sub>2</sub>S/mercaptan removal capacity and 2) the partial to complete removal of other organic compounds, VOC's, and sulfur-bearing compounds in gaseous streams. The unique patent pending feature is the addition of biological agents and nutrients to augment the physical chemical reaction of the iron sponge with biological degradation of certain VOC's and other sulfur-bearing compounds and also to facilitate the regeneration of the iron oxide and thus extend operating life of the unit. A second patent pending feature is the recycle of fluids from the vessel thus conserving the chemicals and biological agents. The past successful treatment systems installed at numerous facilities has resulted in our current commercial design and application. Our experience has taught us correct design and operating parameters to achieve these treatment goals and resulted in a proprietary, patent pending, system.

For the purposes of this project, the design proposed is a replicate of the system that MV LLC has installed and is operating at the SemMaterials Saginaw, TX asphalt facility, wherein a large flow of plant off-gas is collected and passed upflow through a trickling filter rock bed having a unique pressure drop arrangement to protect the overlying iron sponge, and then into the moist Iron Sponge media containing biological agents. Incorporated within each concrete vessel is the internal piping required to provide recycling of water and biological agents/nutrients to optimize the treatment of the gases. Each stand-alone unit also consists of an oil removal cyclone coupled to a belt driven, explosion-proof, New York Blower fan. Since the purchaser desires an above ground sump/fluid recycling system the typical in-ground concrete vessel will be replaced by one (1) hazardous-waste-rated 95 gallon polyethylene drum equipped with lid, recycle pump and float switches. This recycle sump is utilized for the collection of recovered water from the oil/water separator plus the drain water from the vessel and equipped with internal recycling pump for recycling to the iron sponge vessel-thus conserving biological agents/nutrients/chemicals and minimizing fluids down the drain. Also included are the piping, valving, control panel, sump water inlet valving, sump pumps, and vessel cover. This system, as designed, is capable of treating 1000 cfm of tank vent gases containing up to 400 ppm H2S and associated hydrocarbon and volatile odors.

K¥

Specifically the 1000 cfm system proposed for the Grand Junction facility consists of one selfsupporting, precast, concrete rectangular vessel **base** (3'6" tall and 7' X 16') plus **two risers** each being 3' tall. No pad or concrete sitework is required prior to installation, however siting of the vessel on sand or gravel is recommended. The vessel has an aluminum removable lid.

Stainless steel piping penetrates the vessel wall for inlet gas distribution. The dispersion piping network is buried in smooth river rock and a second, finer-grained, layer of river rock is present to create a pressure drop and a trickling filter-type arrangement to capture-and allow biodegradation

of-oil that bypasses the cyclone. Iron Sponge is spread on top of the upper rock layer—and is seeded with biological nutrients.

The system will also have an oil knockout system (cyclone) and an explosion-proof fan. The cyclone/fan system is designed to be mounted on a concrete pad (supplied by purchaser). Oil/water collected by the cyclone will be piped into an oil/water separator (supplied by purchaser). Drain water from the oil/water separator may be recycled to the recycle sump or alternately to a suitable drain. NOTE: RECYCLING OF WATER CONTAINING SIGNIFICANT VOLUMES OF EMULSIFIED OILS AND/OR OIL PRODUCTS MAY SHORTEN THE OPERATING LIFE OF THE IRON SPONGE.

Under this proposal MV LLC will supply to SemMaterials:

• A firm price bid for the MV LLC/VARANI OdorFilter 1000 cfm system complete and delivered to the jobsite

## **ITEMS TO BE PROVIDED BY OTHERS**

These are as follows:

## Rock internal to the vessels.

The 1000 cfm system shall require 120 cf of nominal 2 inch rock plus 60 cf of nominal 1 inch rock to be emplaced in the vessel bottom. The 2 inch rock shall underlie the 1" rock to create a pressure drop effect.

**Concrete Pad** and labor for all connections from cyclone, gooseneck, fan, and fan-vessel piping. Dimension of vessel pad shall be not less than 9' X 18'; and for the fan/cyclone/gooseneck unit the concrete pad shall be not less than 6' X 14". **Please note the vessel concrete pad** *is anticipated to be perpendicular to the fan/cyclone/gooseneck/sump concrete pad.* 

12×12 12×12 12×12 12×12 12×12 10×10×105 12×12

Piping labor for drain water, recycle water, sump system piping and valving

**Electrical connections** and lines are to be supplied by SemMaterials. Both 120V 60amp and  $230V/3\Phi$  are required. Motor starters are included and contained within the control panel.